

EFFECTIVENESS FOR THE PARALLEL FLOW HTX

The heat exchange dQ through an area dA of the heat exchanger is given by,

$$dQ = U \cdot dA (T_h - T_c) \quad \text{--- (1)}$$

$$= -m_h c_{ph} \cdot dT_h = m_c c_{pc} \cdot dT_c$$

$$= -C_h \cdot dT_h = C_c \cdot dT_c \quad \text{--- (2)}$$

From eq (2), $dT_h = -\frac{dQ}{C_h}$ and $dT_c = \frac{dQ}{C_c}$

$$dT_h - dT_c = -dQ \left[\frac{1}{C_h} + \frac{1}{C_c} \right]$$

Substituting the value of dQ from eq (1),

$$\frac{d(T_h - T_c)}{(T_h - T_c)} = -U dA \left[\frac{1}{C_h} + \frac{1}{C_c} \right]$$

On integrating,

$$\ln \left(\frac{T_{h2} - T_{c2}}{T_{h1} - T_{c1}} \right) = -U \cdot A \left[\frac{1}{C_h} + \frac{1}{C_c} \right]$$

$$\ln \left(\frac{T_{h2} - T_{c2}}{T_{h1} - T_{c1}} \right) = \frac{-U \cdot A}{C_h} \left[1 + \frac{C_h}{C_c} \right]$$

$$\frac{T_{h2} - T_{c2}}{T_{h1} - T_{c1}} = \exp \left[-\left(\frac{UA}{C_h} \right) \left(1 + \frac{C_h}{C_c} \right) \right] \quad \text{--- (3)}$$

$$\varepsilon = \frac{C_h (T_{h1} - T_{h2})}{C_{min} (T_{h1} - T_{c1})} = \frac{C_c (T_{c2} - T_{c1})}{C_{min} (T_{h1} - T_{c1})}$$

$$T_{h2} = T_{h1} - \frac{\varepsilon C_{min} (T_{h1} - T_{c1})}{C_h} \quad \text{--- (4)}$$

$$T_{c2} = T_{c1} + \frac{\varepsilon C_{min} (T_{h1} - T_{c1})}{C_c} \quad \text{--- (5)}$$

Substituting eqns (4) + (5) in eqn (3),

$$\frac{1}{(T_{h1} - T_{c1})} \left[(T_{h1} - T_{c1}) - \epsilon C_{min} (T_{h1} - T_{c1}) \left(\frac{1}{C_h} + \frac{1}{C_c} \right) \right] = \exp \left[- (UA/C_h) \left(1 + \frac{C_h}{C_c} \right) \right]$$

$$1 - \epsilon C_{min} \left(\frac{1}{C_h} + \frac{1}{C_c} \right) = \exp \left[- (UA/C_h) \left(1 + \frac{C_h}{C_c} \right) \right]$$

$$\epsilon = \frac{1 - \exp \left[- (UA/C_h) \left(1 + \frac{C_h}{C_c} \right) \right]}{C_{min} \left(\frac{1}{C_h} + \frac{1}{C_c} \right)} \quad \text{--- (6)}$$

If $C_c > C_h$ then $C_{min} = C_h$ and $C_{max} = C_c$, then eqn (6)

becomes,

$$\epsilon = \frac{1 - \exp \left[- (UA/C_{min}) \left(1 + \frac{C_{min}}{C_{max}} \right) \right]}{1 + C_{min}/C_{max}} \quad \text{--- (7)}$$

If $C_c < C_h$ then $C_{min} = C_c$ and $C_{max} = C_h$, then eqn (6)

becomes,

$$\epsilon = \frac{1 - \exp \left[- (UA/C_{max}) \left(1 + \frac{C_{max}}{C_{min}} \right) \right]}{1 + C_{min}/C_{max}} \quad \text{--- (8)}$$

By rearranging eqns (7) + (8), we get a common eqn

$$\epsilon = \frac{1 - \exp \left[- (UA/C_{min}) \left(1 + \frac{C_{min}}{C_{max}} \right) \right]}{1 + \frac{C_{min}}{C_{max}}}$$

Number of transfer units, $NTU = \frac{UA}{C_{min}}$

Capacity ratio, $R = \frac{C_{min}}{C_{max}}$

$$\epsilon = \frac{1 - \exp \left[- NTU (1 + R) \right]}{1 + R}$$

EFFECTIVENESS OF THE COUNTER FLOW HTX

The heat exchange dQ through an area dA of the heat exchanger is given by,

$$dQ = U \cdot dA (T_h - T_c) \quad \text{--- (1)}$$

$$= -m_h \cdot C_{ph} \cdot dT_h = -m_c C_{pc} dT_c$$

$$= -C_h \cdot dT_h = -C_c \cdot dT_c \quad \text{--- (2)}$$

From eq (2), $dT_h = -\frac{dQ}{C_h}$ and $dT_c = -\frac{dQ}{C_c}$

$$d(T_h - T_c) = -dQ \left[\frac{1}{C_h} - \frac{1}{C_c} \right] = dQ \left[\frac{1}{C_c} - \frac{1}{C_h} \right]$$

Substituting the value of dQ from eq (1),

$$\frac{d(T_h - T_c)}{T_h - T_c} = U \cdot dA \left[\frac{1}{C_c} - \frac{1}{C_h} \right]$$

On integrating,

$$\ln \left(\frac{T_{h2} - T_{c2}}{T_{h1} - T_{c2}} \right) = U \cdot A \left[\frac{1}{C_c} - \frac{1}{C_h} \right]$$

$$\ln \left(\frac{T_{h2} - T_{c2}}{T_{h1} - T_{c2}} \right) = \frac{U \cdot A}{C_c} \left[1 - \frac{C_c}{C_h} \right]$$

$$\frac{T_{h2} - T_{c2}}{T_{h1} - T_{c2}} = \exp \left[(UA/C_c) \left(1 - C_c/C_h \right) \right] \quad \text{--- (3)}$$

$$\epsilon = \frac{C_h (T_{h1} - T_{h2})}{C_{min} (T_{h1} - T_{c1})} = \frac{C_c (T_{c2} - T_{c1})}{C_{min} (T_{h1} - T_{c1})}$$

$$T_{h2} = T_{h1} - \frac{\epsilon C_{min} (T_{h1} - T_{c1})}{C_h} \quad \text{--- (A)}$$

$$T_{c2} = T_{c1} + \frac{\epsilon C_{min} (T_{h1} - T_{c1})}{C_c} \quad \text{--- (B)}$$

Substituting eq (4) & (5) in eq (3),

$$\frac{\left[T_{h1} - \frac{\epsilon C_{min} (T_{h1} - T_{c1})}{C_h} \right] - T_{c1}}{T_{h1} - \left[T_{c1} + \frac{\epsilon C_{min} (T_{h1} - T_{c1})}{C_c} \right]} = \exp \left[(UA/C_c) (1 - C_c/C_h) \right]$$

$$\frac{(T_{h1} - T_{c1}) \left[1 - \frac{\epsilon \cdot C_{min}}{C_h} \right]}{(T_{h1} - T_{c1}) \left[1 - \frac{\epsilon \cdot C_{min}}{C_c} \right]} = \exp \left[(UA/C_c) (1 - C_c/C_h) \right]$$

$$\frac{1 - \frac{\epsilon \cdot C_{min}}{C_h}}{1 - \frac{\epsilon \cdot C_{min}}{C_c}} = \exp \left[(UA/C_c) (1 - C_c/C_h) \right] \quad \text{--- (6)}$$

Assume $C_c < C_h$, then $C_{min} = C_c$ and $C_{max} = C_h$,
Substituting these values in eq (6),

$$\frac{1 - \frac{\epsilon \cdot C_{min}}{C_{max}}}{1 - \epsilon} = \exp \left[(UA/C_{min}) \left(1 - \frac{C_{min}}{C_{max}} \right) \right]$$

$$1 - \frac{\epsilon \cdot C_{min}}{C_{max}} = \exp \left[(UA/C_{min}) \left(1 - \frac{C_{min}}{C_{max}} \right) \right] - \epsilon \cdot \exp \left[(UA/C_{min}) \left(1 - \frac{C_{min}}{C_{max}} \right) \right]$$

$$1 - \exp \left[(UA/C_{min}) \left(1 - \frac{C_{min}}{C_{max}} \right) \right] = \epsilon \left[\frac{C_{min}}{C_{max}} - \exp \left[(UA/C_{min}) \left(1 - \frac{C_{min}}{C_{max}} \right) \right] \right]$$

$$\epsilon = \frac{1 - \exp [NTU(1-R)]}{R - \exp [NTU(1-R)]}$$

$$\epsilon = \frac{\exp [NTU(1-R)] - 1}{\exp [NTU(1-R)] - R}$$

Dividing numerator and denominator by $\exp[NTU(1-R)]$,

$$\epsilon = \frac{1 - \frac{1}{\exp[NTU(1-R)]}}{1 - \frac{R}{\exp[NTU(1-R)]}}$$

$$\epsilon = \frac{1 - \exp[-NTU(1-R)]}{1 - R \exp[-NTU(1-R)]}$$

For condensers and evaporator :-

One fluid remains at constant temperature throughout the exchanger. Here $C_{max} = \infty$ and

$$\text{thus } R = \frac{C_{min}}{C_{max}} \approx 0$$

Hence for parallel flow and counter flow heat exchangers,

$$\epsilon = 1 - \exp(-NTU)$$